



**IMPORTANT NOTE:**

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

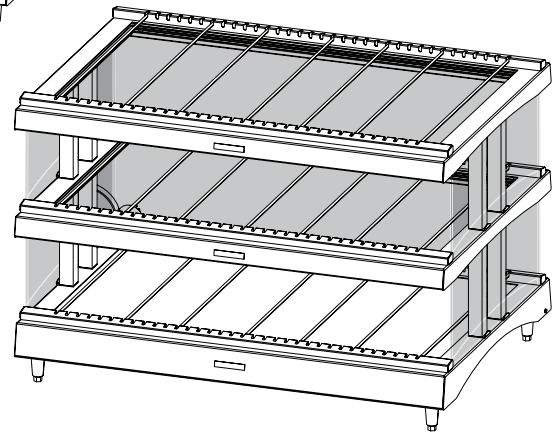
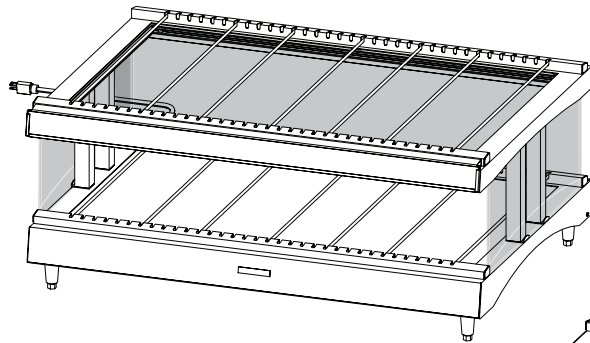


Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

# Glo-Ray® Heated Glass Merchandisers

## GR3SDH and GR3SDS Series

<u>Model Name</u>	<u>Page</u>	<u>Model Name</u>	<u>Page</u>
GR3SDH-27 .....	2	GR3SDH-27D .....	4
GR3SDH-33 .....	2	GR3SDH-33D .....	4
GR3SDH-39 .....	2	GR3SDH-39D .....	4
GR3SDS-27 .....	2	GR3SDS-27D .....	4
GR3SDS-33 .....	2	GR3SDS-33D .....	4
GR3SDS-39 .....	2	GR3SDS-39D .....	4

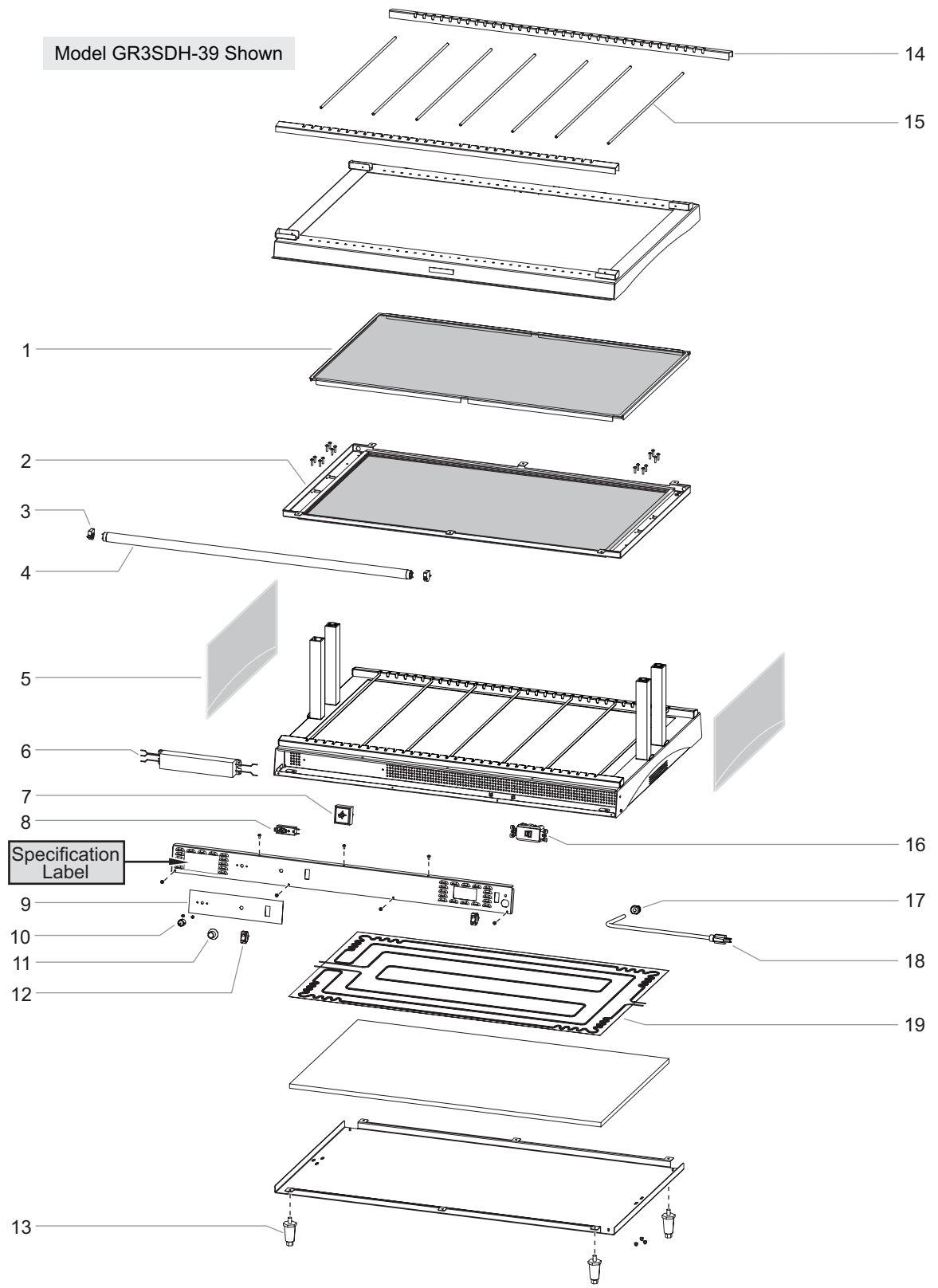


# Replacement Parts List

# HATCO GLO-RAY® HEATED GLASS MERCHANDISERS

## GR3SDH-XX and GR3SDS-XX Models

Model GR3SDH-39 Shown



## PARTS FOR GR3SDH-XX AND GR3SDS-XX MODELS

Item	Description	Part No.	Qty.
1	Non-Heated Top Glass Assembly GR3SDH-27, GR3SDS-27	R04.40.194.00	1
	GR3SDH-33, GR3SDS-33	R04.40.195.00	1
	GR3SDH-39, GR3SDS-39	R04.40.196.00	1
2	Heated Bottom Glass Assembly GR3SDH-27, GR3SDS-27	R04.40.181TB.00	1
	GR3SDH-33, GR3SDS-33	R04.40.182TB.00	1
	GR3SDH-39, GR3SDS-39	R04.40.183TB.00	1
3	Lamp Socket	02.30.073.00	2
4	Fluorescent Bulb GR3SDH-27, GR3SDS-27	02.30.142.00	1
	GR3SDH-33, GR3SDS-33	02.30.141.00	1
	GR3SDH-39, GR3SDS-39	02.30.134.00	1
5	Glass End Panel Horizontal Shelf Units	04.40.179.00	2
	Slanted Shelf Units Right Side	04.40.192.00	1
	Left Side	04.40.191.00	1
6	Ballast	R02.30.132.00	1
7	Infinite Switch Control	R02.19.018.00	1
8	Thermostat Control, Base	R02.16.066.00	1

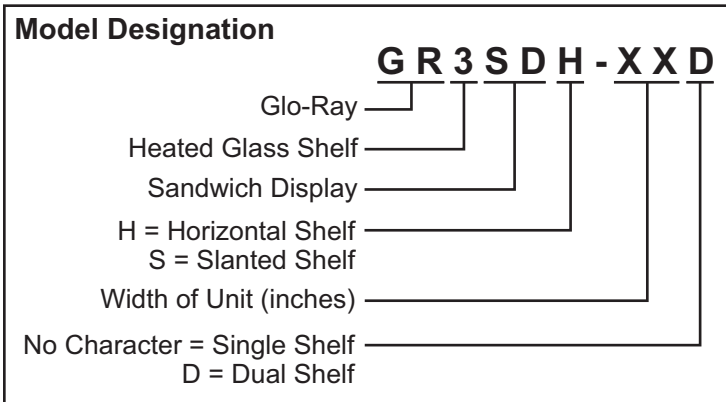
Item	Description	Part No.	Qty.
9	Control Plate Decal	07.01.281.00	1
10	Knob, Thermostat	05.30.039.00	1
11	Knob, Infinite Switch	05.30.043.00	1
12	On/Off Switch	02.19.080.00	1
13	Leg, Plastic, 2-1/2" (64 mm)	05.30.040.00	4
14	Channel Divider GR3SDH-27, GR3SDS-27	04.38.082.00	4
	GR3SDH-33, GR3SDS-33	04.38.083.00	4
	GR3SDH-39, GR3SDS-39	04.38.025.00	4
15	Divider Rod, Straight	04.38.361.00	10-14
16	GFCI Switch	02.01.194.00	1
17	Cord Grip	02.20.226.00	1
18	Power Cord and Plug †	R02.18.154.00	1
19	Blanket Heating Element, Base GR3SDH-27, GR3SDS-27	02.05.353.00	1
	GR3SDH-33, GR3SDS-33	02.05.341.00	1
	GR3SDH-39, GR3SDS-39	02.05.343.00	1
	Wiring Diagrams	10-01-299	

† Canadian models use P/N 02.18.089.00 for GR3SDH-39 and GR3SDS-39 models.

*NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.*

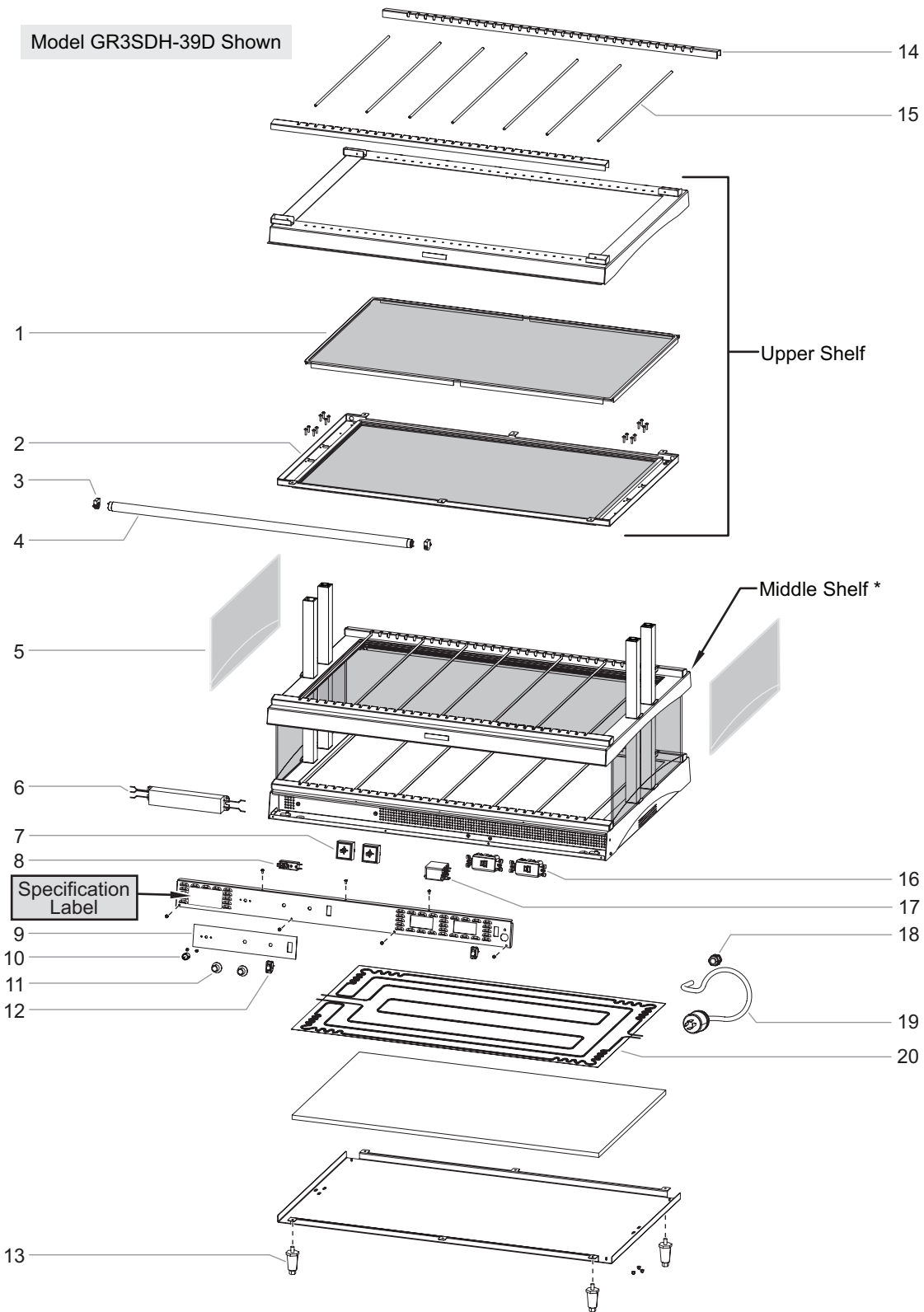
*Example: Serial number 9625060751 has a date code of "0751" which indicates the following: 0751*

└─ Week Fifty-One  
└─ Year 2007



# HATCO GLO-RAY® HEATED GLASS MERCHANDISERS

## GR3SDH-XXD and GR3SDS-XXD Models



\*See upper shelf exploded view to identify middle shelf replacement parts.

## PARTS FOR GR3SDH-XXD AND GR3SDS-XXD MODELS

Item	Description	Part No.	Qty.
1	Top Glass Assembly, Non-Heated, Upper or Middle Shelf		
	GR3SDH-27D, GR3SDS-27D	R04.40.194.00	2
	GR3SDH-33D, GR3SDS-33D	R04.40.195.00	2
	GR3SDH-39D, GR3SDS-39D	R04.40.196.00	2
2	Bottom Glass Assembly, Heated, Upper Shelf		
	GR3SDH-27D, GR3SDS-27D	R04.40.181TB.00	1
	GR3SDH-33D, GR3SDS-33D	R04.40.182TB.00	1
	GR3SDH-39D, GR3SDS-39D	R04.40.183TB.00	1
	Bottom Glass Assembly, Heated, Middle Shelf		
	GR3SDH-27D, GR3SDS-27D	R04.40.181MB.00	1
	GR3SDH-33D, GR3SDS-33D	R04.40.182MB.00	1
	GR3SDH-39D, GR3SDS-39D	R04.40.183MB.00	1
3	Lamp Socket	02.30.073.00	4
4	Fluorescent Bulb		
	GR3SDH-27D, GR3SDS-27D	02.30.142.00	2
	GR3SDH-33D, GR3SDS-33D	02.30.141.00	2
	GR3SDH-39D, GR3SDS-39D	02.30.134.00	2
5	Glass End Panel		
	Horizontal Shelf Units	04.40.179.00	4
	Slanted Shelf Units		
	Right Side	04.40.192.00	2
	Left Side	04.40.191.00	2
6	Ballast	R02.30.132.00	1
7	Infinite Switch Control	R02.19.018.00	2
8	Thermostat Control, Base	R02.16.066.00	1
9	Control Plate Decal	07.01.282.00	1
10	Knob, Thermostat	05.30.039.00	1

Item	Description	Part No.	Qty.
11	Knob, Infinite Switch	05.30.043.00	2
12	On/Off Switch	02.19.080.00	2
13	Leg, Plastic, 2-1/2" (64 mm)	05.30.040.00	4
14	Channel Divider		
	GR3SDH-27D, GR3SDS-27D	04.38.082.00	6
	GR3SDH-33D, GR3SDS-33D	04.38.083.00	6
	GR3SDH-39D, GR3SDS-39D	04.38.025.00	6
15	Divider Rod, Straight	04.38.361.00	15-21
16	GFCI Switch ‡	02.01.194.00	1-2
17	Relay, 30 A, 120 V	02.01.224.00	1
18	Cord Grip		
	120 V	02.20.226.00	1
	120/208-240 V	R02.20.440.00	1
19	Power Cord and Plug		
	NEMA 5-15P, 120 V †	R02.18.154.00	1
	NEMA L14-20P	02.18.128.00	1
	NEMA 14-20P	02.18.085.00	1
20	Blanket Heating Element, Base		
	GR3SDH-27D, GR3SDS-27D	02.05.353.00	1
	GR3SDH-33D, GR3SDS-33D	02.05.341.00	1
	GR3SDH-39D, GR3SDS-39D	02.05.343.00	1
	Wiring Diagrams		
	120 V	10-01-323	
	120/208-240 V	10-01-300	

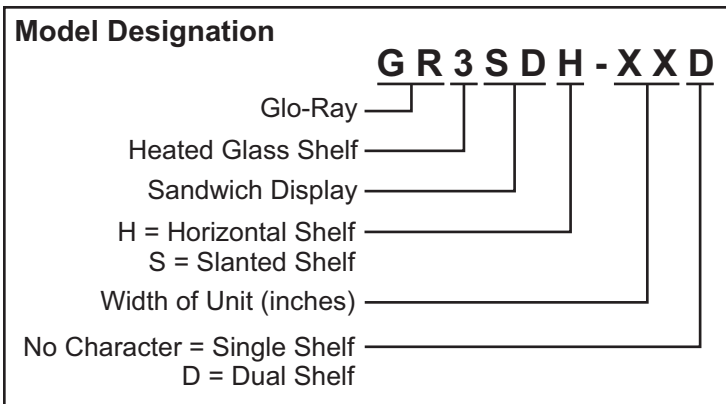
† Canadian models use P/N 02.18.089.00 for GR3SDH-27D and GR3SDS-27D models.

‡ Use P/N R02.01.221.00 for 120/208-240 V units with date code 1436 or older.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625060751 has a date code of "0751" which indicates the following: 0751

Week Fifty-One  
Year 2007





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