



IMPORTANT NOTE:

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

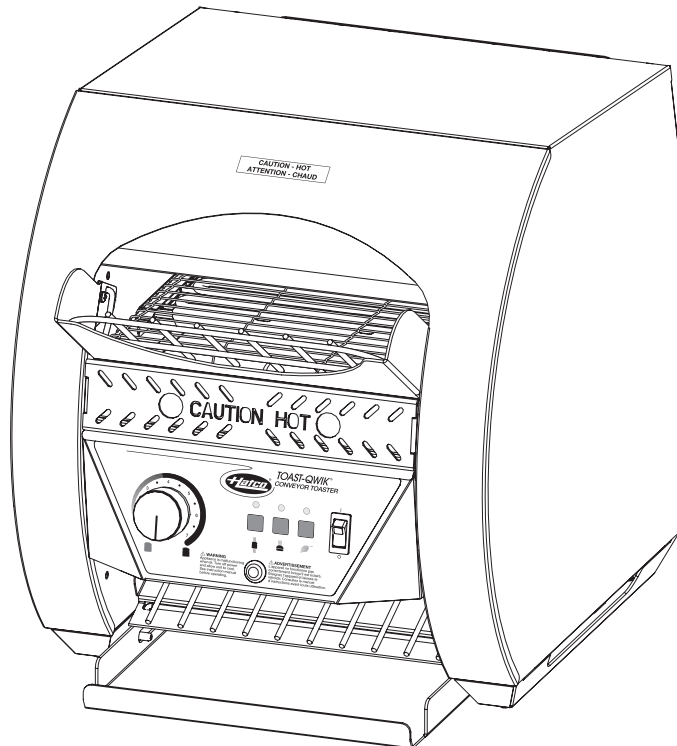


Use of replacement parts other than those supplied by Hatco Corporation will void all warranties and may result in damage to the unit or injury to personnel.

Toast-Qwik® Conveyor Toasters

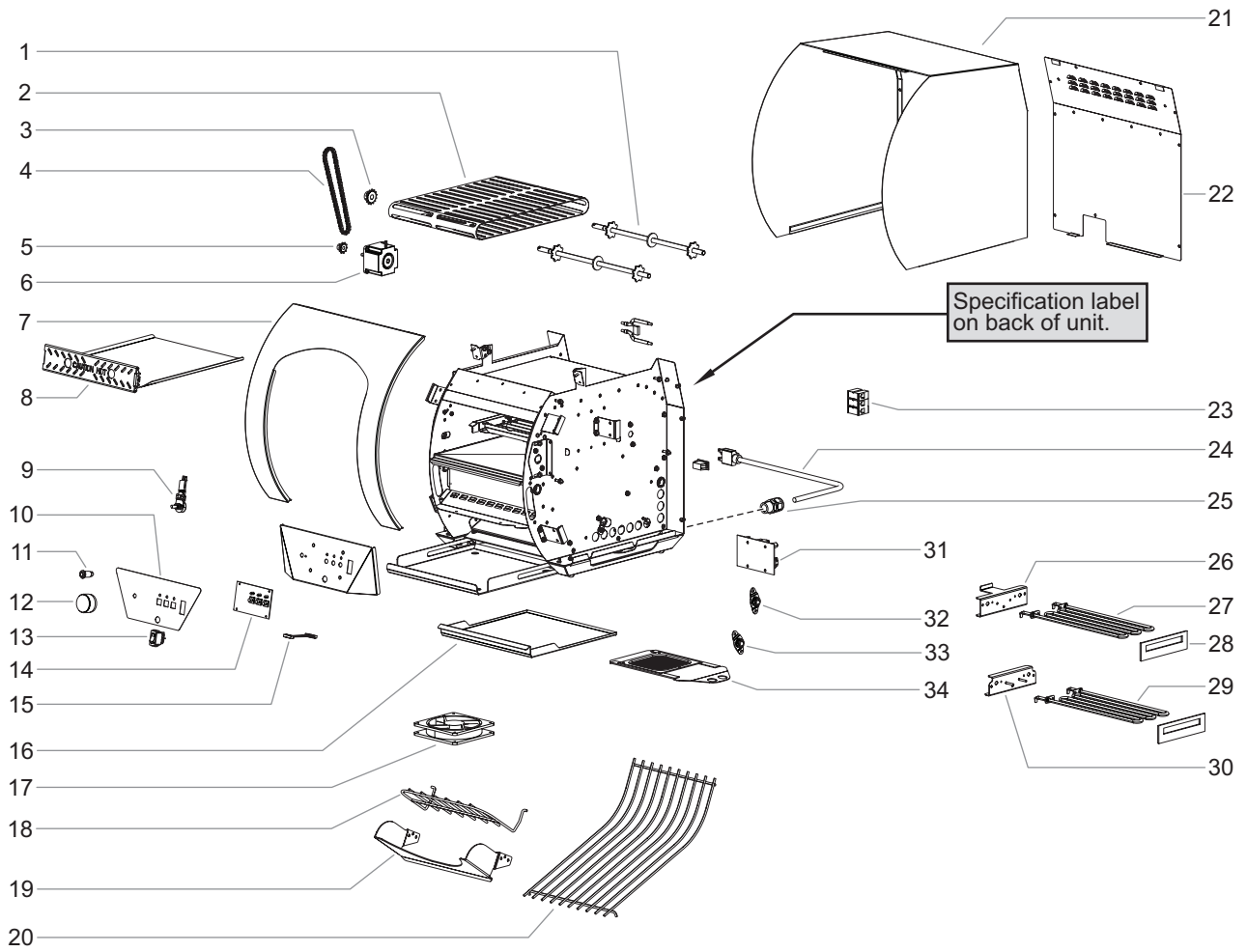
TQ3-20 Series

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Replacement Parts List

Hatco Toast-Qwik® Conveyor Toasters—Models TQ3-20 and TQ3-20H



Item	Description	Part No.	Qty.
1	Shaft Assembly	04.05.386.00	2
2	Wire Belt	05.03.077.00	1
3	Sprocket, Driven	05.09.062.00	1
4	Roller Chain	05.03.076.00	1
5	Sprocket, Drive	05.09.061.00	1
6	Stepper Motor, Conveyor	02.12.121.00	1
7	Front Plate, Curved		
	TQ3-20		
	Stainless Steel	04.56.616.00	1
	Black	04.56.574.01	1
	Warm Red	04.56.574.03	1
	TQ3-20H		
	Stainless Steel	04.56.709.00	1
	Black	04.56.589.01	1
	Warm Red	04.56.589.03	1
8	Crumb Tray	R04.56.531.00	1
9	Potentiometer Harness	02.18.1030.00	1
10	Control Label	07.01.568.00	1
11	Warning Light	02.19.151.00	1
12	Control Knob	05.30.020.00	1
13	Switch, Rocker	02.19.161.00	1
14	Control UI Board	02.01.442.00	1
15	Data Line	02.18.1018.00	1
16	Catch Tray	04.56.687.00	1
17	Fan	02.12.163.00	1
18	Feed Ramp	04.56.648.00	1
19	Heat Shield		
	TQ3-20	04.56.647.00	1
	TQ3-20H	04.56.664.00	1
20	Toast Chute	04.56.704.00	1
21	Top/Side Cover		
	Stainless Steel	04.56.667.00	1
	Black	04.56.573.01	1
	Warm Red	04.56.573.03	1
22	Rear Cover	04.56.572.00	1

Item	Description	Part No.	Qty.
23	Terminal Block	02.15.046.00	1
24	Power Cord		
	NEMA 6-15P	02.18.036.00	1
	NEMA 6-20P	02.18.111.00	1
	BS-1363	02.18.068.00	1
	CEE 7/7 Schuko	02.18.038.00	1
	AS 3112	02.18.105.00	1
	CCC 15 A	02.18.907.00	1
	Cord w/o Plug	02.18.103.00	1
25	Cord Grip	02.20.502.00	1
26	Element Bracket, Top	04.56.193.00	1
27	Heating Element, Upper		
	TQ3-20		
	208 V	02.09.307.00	2
	230 V	02.09.309.00	2
	240 V	02.09.308.00	2
	TQ3-20H		
	208 V	02.09.294.00	2
	230 V	02.09.303.00	2
	240 V	02.09.302.00	2
28	Gasket, Heating Element	05.05.517.00	2
29	Heating Element, Lower		
	208 V	02.09.311.00	2
	230 V	02.09.313.00	2
	240 V	02.09.312.00	2
30	Element Bracket, Bottom	04.56.538.00	1
31	Circuit Board	02.01.441.00	1
32	Bearing w/ Bracket	04.56.854.00	2
33	Bearing Assembly	04.56.855.00	2
34	Filter Assembly	R02.12.138.00	1
	Wiring Diagram	10-01-1390	

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code: 962506**2204**

Year 2022

Week Four

The shaded areas contain electrical information for **International models only**.

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