



Drop-In Modular/Ganged Slim Heated Wells

Models:

HWBI-S2, -S2D, -S2DA, -S2M, -S2MA

HWBI-S3, -S3D, -S3DA, -S3M, -S3MA

HWBI-S4, -S4D, -S4DA, -S4M, -S4MA

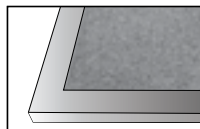
Hatco Drop-In Modular/Ganged Slim Heated Wells keep hot food at safe-serving temperatures, with better quality construction, longer holding times and more accurate temperatures. They are full-sized wells but placed lengthwise and grouped together in a modular fashion to provide customers with a complete steam table that has an easy reach, regardless of the sneeze guards. This one modular unit also means easy installation with a clean integrated look for your buffet line.

Choose the number of wells, from 2 to 4 well configurations, as well as voltage, auto-fill, controls, drain, cord and mounting options. Each well has its own individual control to regulate the temperature of each separate food offering. The auto-fill option automatically fills and replenishes water without checking and maintaining individual or manifold drain options let you empty wells quickly and easily.

Standard features

- Fully insulated wells on sides and bottom ensure better heat retention and cooler surrounding surfaces for customer safety
- Separate lighted On/Off rocker switch and temperature dial for easy operation
- 50% larger drain with flat screen simplifies cleaning and holds pans level
- Faster pre-heat and recovery for improved energy efficiency
- Easy service access to heating elements and thermostats
- Stainless steel well construction and solid brazed drain fitting joints for durability
- Includes a 6' (1829 mm) conduit for convenient placement of controls
- Wells are designed for both WET or DRY operation

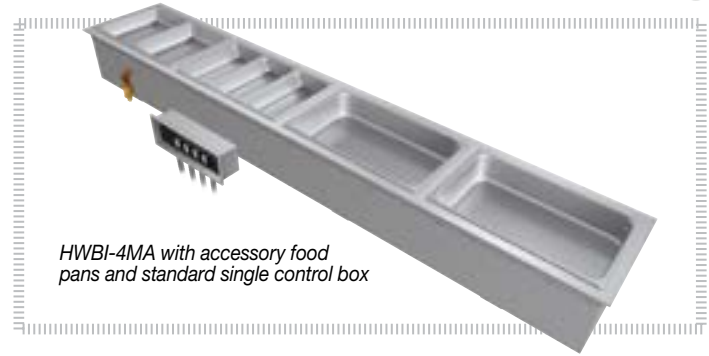
Well cover accessories with Swanstone® simulated stone surface converts the well to a heated shelf. Available in one pan covers and placed on top the well unit with no installation required.



Project _____

Item # _____

Quantity _____



HWBI-4MA with accessory food pans and standard single control box

Options (available at time of purchase only)

- Three-Phase Wiring (field convertible and not available for export voltages)
- Copper Drain Manifold with side exit
- Copper Drain with bottom exit
- Cord for HWBI-S2, -S3, -S4 (Single phase/single control box only, not for export voltages)
- Gasket (Factory installed and eliminates the need for silicone or other sealants)

Accessories

- Heated Well Covers with simulated stone inset (use only in dry mode):
- 1 Pan Well Cover (14" [356 mm] W x 22" [559 mm] D x 2" H [51mm]):
 - Night Sky Gray Granite Bermuda Sand
- Rectangular Full-Size Stainless Steel Food Pans:
- Third-Size (2.5" [64 mm] H) Half-Size (2.5" [64 mm] H)
 - Full-Size (2.5" [64 mm] H) Full-Size (4" [101 mm] H)
 - Full-Size (6" [152 mm] H)
- Round Food Pans:
- 4 Quart (4 Liter) 7 Quart (7 Liter)
- Hinged Lid for Round Pans:
- 4 Quart (4 Liter) 7 Quart (7 Liter)
- Notched Lid for Round Pans:
- 4 Quart (4 Liter) 7 Quart (7 Liter)
- Stainless Steel Wire Trivets:
- Half-Size Full-Size
- Adapter to Convert Warmers to hold Round Pans:
- Holds two 4-Quart (4-Liter) Rounds
 - Holds two 7-Quart (7-Liter) Rounds
- Support Bars:
- 12" (305 mm)
- Ball Valve for Unit with Drains:
- 3/4" NPT Ball Valve for Individual (Non-Manifold) Drains
 - 1" NPT Ball Valve for Manifold Drains
- Gate Valve for Unit with Drains:
- 3/4" NPT Gate Valve for Individual (Non-Manifold) Drains
 - 1" NPT Gate Valve for Manifold Drains
- Heated Well Remote Handle for 3/4" drains



For operation, location and safety information, please refer to the Installation and Operating Manual.



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Drop-In Modular/Ganged Slim Heated Wells

Models: HWBI-S2, -S3, -S4 (with/without Drains and Manifolds)

Ordering Instructions (Please specify the following with each order)

Please specify the following with each order:

1. Desired Voltage: 208, 220 or 240V

- A. Single phase
- B. Three phase (Optional, not available for export)

2. Number of Modular/Ganged Slim Heated Wells Required:

2-, 3-, 4-pan

NOTE: Modular/Ganged Slim units are only offered as rectangular, full-size (placed lengthwise) (12" x 20" [305 x 508 mm])

3. Drain (With or without – choose drain below):

- A. Standard Individual Well ¾" NPT Drain
- B. Manifold 1" NPT Drain with side drain, field selectable left or right side
- C. Manifold 1" NPT Drain with bottom drain, field selectable left or right well

4. Cord (with or without) — Optional on HWBI-S2, -S3, -S4 models, single phase and single control units (not for export)

5. Auto-fill (With or without)

6. Agency:

- A. UL, C-UL
- B. UL-EPH (Sanitary listing)
- C. CE mark available

7. Control:

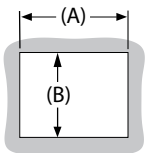
- A. Single Control box (Standard on all units)
- B. Split Controls boxes (Optional on 4-pan units, not available in Canada)

Drop-In Modular/Ganged Slim Heated Wells Countertop Cut Outs

| MODEL SERIES | WIDTH | | DEPTH | |
|--------------|-------------------|-------------------|-----------------|-----------------|
| | Minimum | Maximum | Minimum | Maximum |
| HWBI-S2 | 44.125" (1121 mm) | 44.375" (1127 mm) | 14.25" (362 mm) | 14.50" (368 mm) |
| HWBI-S3 | 66.125" (1680 mm) | 66.375" (1686 mm) | | |
| HWBI-S4 | 88.125" (2239 mm) | 88.375" (2244 mm) | | |

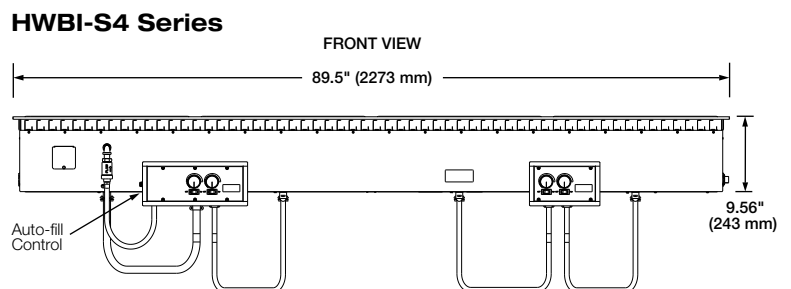
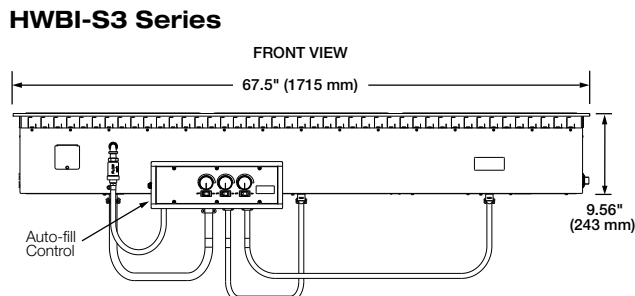
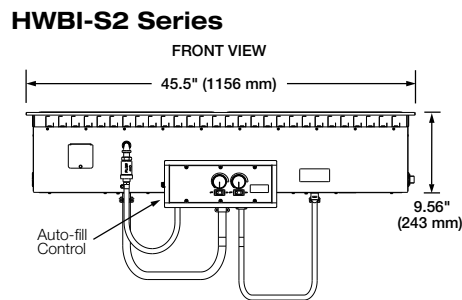
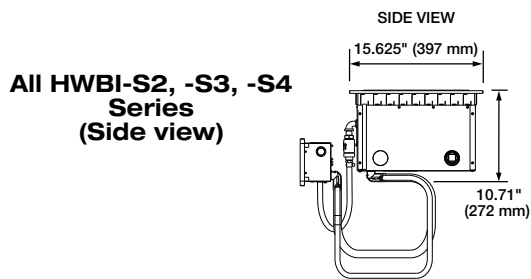
Cutout Dimensions for Control Box

Control Box Opening
(Single control shown)



| Series | All Heights (B) | Single Configuration | Split Configuration* | | WITH AUTO-FILL | Single Configuration | Split Configuration* | |
|---------|-----------------|----------------------|----------------------|-------------------|----------------|----------------------|----------------------|-------------------|
| | | Width (A) | Left Control (A) | Right Control (A) | | Width (A) | Left Control (A) | Right Control (A) |
| HWBI-S2 | 4.75" (121 mm) | 8.00 (203 mm) | Not Available | | WITH AUTO-FILL | 12.375" (314 mm) | Not Available | |
| HWBI-S3 | | 10.25" (260 mm) | Not Available | | | 14.625" (371 mm) | Not Available | |
| HWBI-S4 | | 12.5" (318 mm) | 8.00 (203 mm) | 16.875" (429 mm) | | 12.375 (314 mm) | 8.00 (203 mm) | |

*Not available in Canada.



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Drop-In Modular/Ganged Slim Heated Wells

Models: HWBI-S2, -S3, -S4 (with/without Drains and Manifolds)

SPECIFICATIONS

Drop-In Modular/Ganged Slim Heated Wells

The shaded areas contain electrical information for International models only

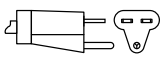
| Model | Dimensions (Width x Depth x Height) | Volts | Phase | Watts | Amps | Optional Plug | Control Configuration | Approx. Ship Weight |
|--|--|------------|--------|-----------|------------|---------------|--|---------------------|
| HWBI-S2 HWBI-S2D HWBI-S2DA* HWBI-S2M HWBI-S2MA | 45.5" x 15.625" x 9.56" (1156 x 397 x 243 mm) | 208 | Single | 2415 | 11.6 | 6-15P | Standard single  | 83 lbs. (40 kg) |
| | | 208 | Three | | 10.1 | Not Available | | 81 lbs. (37 kg) |
| | | 240 | Single | | 10.1 | 6-15P | | 84 lbs. (38 kg) |
| | | 240 | Three | | 8.7 | Not Available | | 86 lbs. (39 kg) |
| | | 220 | | | 11.0 | BS 1363 | | 90 lbs. (41 kg) |
| | | 220-230-CE | Single | 2415/2640 | 11.0/11.5 | Not Available | | |
| | | 230-240-CE | | 2218/2415 | 9.6/10.1 | | | |
| HWBI-S3 HWBI-S3D HWBI-S3DA* HWBI-S3M HWBI-S3MA | 67.5" x 15.625" x 9.56" (1715 x 397 x 243 mm) | 208 | Single | 3615 | 17.4 | 6-30P | Standard single  | 118 lbs. (54 kg) |
| | | 208 | Three | | 10.1 | Not Available | | 115 lbs. (52 kg) |
| | | 240 | Single | | 15.1 | 6-20P | | 125 lbs. (57 kg) |
| | | 240 | Three | | 8.8 | Not Available | | 115 lbs. (57 kg) |
| | | 220 | | | 16.4 | Not Available | | 125 lbs. (57 kg) |
| | | 220-230-CE | Single | 3615/3951 | 16.4/17.2 | | | |
| | | 230-240-CE | | 3320/3615 | 14.4/15.1 | | | |
| HWBI-S4 HWBI-S4D HWBI-S4DA* HWBI-S4M HWBI-S4MA | 89.5" x 15.625" x 9.56" (2273 x 397 x 243 mm) | 208† | Single | 4815 | 23.2 | 6-30P | Standard single  | 154 lbs. (70 kg) |
| | | 208 | Three | | 15.8 | Not Available | | 155 lbs. (70 kg) |
| | | 240† | Single | | 20.1 | 6-30P | 160 lbs. (73 kg) | |
| | | 240 | Three | | 13.7 | Not Available | 154 lbs. (70 kg) | |
| | | 220 | | | 21.9 | | 153 lbs. (69 kg) | |
| | | | | | 220-230-CE | | Single | 4815/5262 |
| | | | | | 230-240-CE | | 4422/4815 | 19.2/20.1 |

†Unit with multiple circuit connections. Each circuit requires a separate circuit breaker.

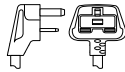
*Auto-fill located on left control only and fills left-hand well. To fill all wells, drains must be connected with external manifold by installer.

PLUG CONFIGURATIONS (Optional)

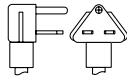
NEMA 6-15P



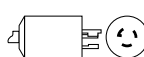
BS 1363



NEMA 6-30P



NEMA 6-20P



PRODUCT SPECS

Drop-In Modular/Ganged Slim Heated Wells

The Drop-In Modular/Ganged Slim Heated Well shall be a model manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A.

The Drop-In Modular/Ganged Slim Heated Well shall be rated atwatts,volts, and beinches (millimeters) in overall width and beinches

(millimeters) in overall depth. It shall consist of stainless and aluminized steel housing with a metal sheathed heating element, EZ locking hardware for installation, and a remote thermostat with lighted power switch.

Warranty consists of 24/7 parts and service assistance (U.S. and Canada only).

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